# Nakamichi RX-505/RX-303 Unidirectional Auto Reverse Cassette Decks





# Nakamichi Didn't Invent Auto



#### Nakamichi Reference Technology Unidirectional Auto Reverse (UDAR)

No transport can ensure that tape follows the same path when pulled in opposite directions so we sidestep the problem with UDAR—a revolutionary mechanism that turns the *cassette* at the end of the side.

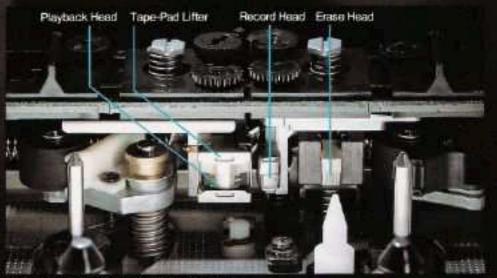
Tape travels in the *same* direction so there's no "bidirectional azimuth error."



# Nakamichi Reference Technology Discrete Three-Head System (RX-505)

To Nakamichi, "3-head" always means three discrete heads physically independent record, playback, and erase heads that are perfectly optimized and critically aligned in magnetic azimuth to ensure flat response to beyond 20 kHz and optimum MOL.

"The RX-303's triple-laminated sendust record/play head rivals the performance of conventional "sandwich" 3-head designs.



Nakamichi Discrete Three-Head System

# Reverse...We Perfected It!



## **Perfectionist Auto Reverse**

Nakamichi's reputation is founded upon our unique ability to develop cassette decks of unparalleled performance.

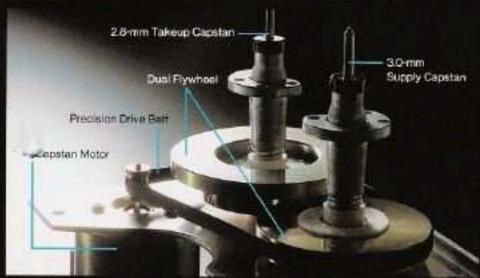
We have never risked sound quality for useless features—or even for convenience features if they sacrifice performance. Our obsession with perfection leads us to view conventional auto-reverse cassette decks with suspicion.

When tape travels in opposite directions, tracking changes causing azimuth error and high-frequency loss. Conventional 3-head auto-reverse decks use "sandwich" heads that can't meet our standards and transports that simply cannot be compared with a Nakamichi *uni*directional drive.

Now, four Nakamichi Reference Technologies combine to create the RX-505—the world's first Discrete Three-Head, Asymmetrical Dual-Capstan Cassette Deck with auto-reverse recording and playback. The RX-505 and 2-Head RX-303 bring Nakamichi perfection to auto-reverse recording and introduce truly useful features that make auto-reverse recording unusually convenient.

## 3 Nakamichi Reference Technology Asymmetrical Dual-Capstan Transport

Only Nakamichi's Asymmetrical Dual-Capstan
Diffused-Resonance Transport maintains such precise control
over the tape that neither pressure pad nor
intercapstan guide are needed. Removing them reduces
scrape flutter and modulation noise and reveals
hitherto unheard musical detail.



Asymmetrical Dual-Capstan Transport

# A Nakamichi Reference Technology High-Performance Direct-Coupled Electronics

RX-505/RX-303 heads are directly coupled to the electronics to minimize loss and ensure exceedingly accurate equalization. A novel "non-differential" playback preamp has 3 dB less noise than typical circuitry and incredibly low distortion to bring out the full potential of Dolby-B and -C NR.

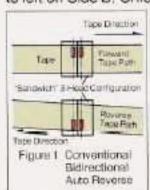


High-Performance Direct-Coupled Electronic

## **UDAR**—Unidirectional Performance With Auto-Reverse Convenience

#### Bidirectional azimuth error

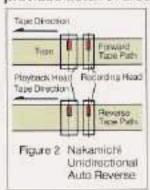
Conventional auto-reverse decks move tape from left to right on Side A and from right to left on Side B. Unfortunately cassette



tolerances make it impossible to guarantee that the tape will track along the same path when moved in different directions. This skewing causes "bidirectional azimuth error" which leads to a loss of high frequencies.

#### Unidirectional Auto Reverse

The RX-505/RX-303's revolutionary Unidirectional Auto-Reverse (UDAR) mechanism provides auto-reverse convenience without



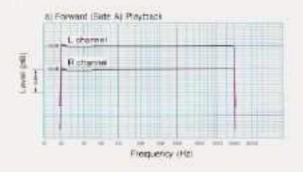
bidirectional azimuth error, UDAR automates the actions performed manually on a oneway deck. At the end of side. **UDAR** disengages the cassette, turns it, and reloads. Tape moves in the same direction for perfect

performance and 20-Hz to 20-kHz response on both sides.

UDAR—no-compromise auto-reverse from Nakamichi, of course!

#### Microprocessor Control

The UDAR mechanism is totally independent of the transport so it cannot degrade performance in any way. It's microprocessor controlled and powered by a servo motor that reverses the cassette quickly and reliably. UDAR performs every normal auto-reverse operation: "one-way," "oncethrough," or "continuous" playback and "one-way" or "once-through" recording. Sides change automatically when the tape runs out or whenever you press REVERSE. UDAR's "intelligence" enables a number of unique features that make auto-reverse recording and playback more convenient and "continuous" than ever!



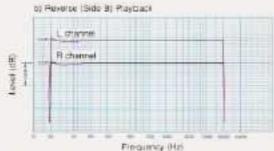


Figure 3 Frequency Response

Deck RX-505 Level -20c8 PB Eq. 70 as NR of Tape 2X (Metal)

# UDAR Cassette-Reversal Process



# Discrete Three-Head S Perfect Response To

#### UDAR...To make "Discrete 3-Head" auto-reverse recording possible

Until UDAR, it was impossible to have 3head auto-reverse recording and playback without a mechanism to rotate the head. The "looseness" needed for rotation precludes accurate alignment, and, as the mechanism wears, matters go from bad to worse!

Every bidirectional 3-head auto-reverse recorder uses a "sandwich" head because there's no way to rotate physically independent record and play heads. The close proximity of the two sections within the sandwich head produces "crossfeed" which destroys monitoring performance.

"Sandwich" heads simply are not comparable to the Nakamichi "Discrete Three-Head System." Only physically independent heads can be truly optimized for perfect performance. Only physically independent heads can be individually adjusted for perfect magnetic azimuth and ideal tape contact. "Discrete Three-Head Technology" extracts total performance from ever, cassette, guarantees flat response to 20 kHz, and ensures maximum headroom and minimum noise at all frequencies.

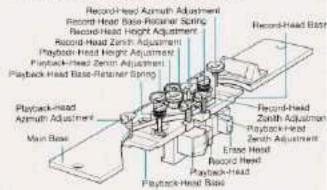


Figure 4 Discrete 3-Head Mounting Arrangement



Resonance Transport

## System Guarantees 20 'Hz (RX-505)

#### Nakamichi—The acknowledged leader in magnetic research

For 30 years, Nakamichi has specialized in magnetic research. We are one of the very few cassette-deck manufacturers to produce its own heads. They're made by proprietary equipment most of which we created ourselves. Our unique production technology enhances the superb properties of our Crystalloy core material, and our special surfacing techniques yield a life expectancy in excess of 10,000 hours—that's 4 hours a day, 365 days a year, for almost 7 years!

Our recording and playback heads are separately shielded to eliminate cross-feed and noise pickup. They are individually adjustable in height, azimuth, and zenith to ensure perfect tracking, magnetic azimuth alignment, and tape contact. Our mounting arrangement (Figure 4) is the most sophisticated in the industry. Without such precision it is impossible to achieve truly superior performance. The esults speak for themselves!

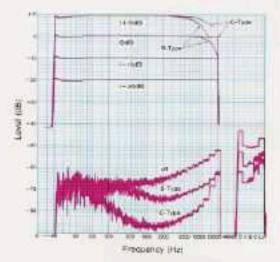


Figure 5 RX-505 Frequency Response/Noise Analysis Deck: RX-505 (Tapo: 2X (Meta)) PS Eq: 70 at MPX Filter of

- P-8L Playback Head: With its 0.6-micron gap and low-loss laminated-Crystalloy core, the P-8L provides clean response to beyond 20 kHz. Its special hyperbolic geometry eliminates "contour effect" so response is incredibly uniform throughout the entire audio spectrum.
- R-8L Recording Head: The R-8L's 3.5-micron gap produces an extremely sharp critical zone for maximum high-frequency onse and MOL. Its laminated-Crystalloy core easily handles the bias needed to record high-coercivity tape and ensures exceptional low-frequency headroom.

 E-0K Erase Head: The E-0K is used in both the RX-505 and RX-303. Its doublegap ferritecore produces more than sufficient flux for complete erasure of low-frequency information.



• RP-3D Record/Playback Head (RX-303): A high-saturation low-loss triple-laminated sendust core and precision gap permit reproduction to 20 kHz while providing sufficient flux to utilize metal tape with unusual effectiveness. Despite the compromises inherent in any combination head, the RX-303 actually outperforms many "3-head" configurations.



# All transports are not the same

The transport is the heart of a cassette deck. It determines sound quality to a far greater extent than many realize.

A closed-loop dual-capstan transport should have less wow and flutter than a single-capstan transport but many do not.

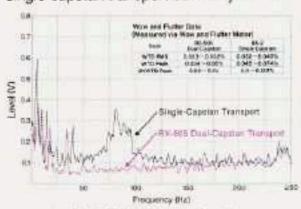
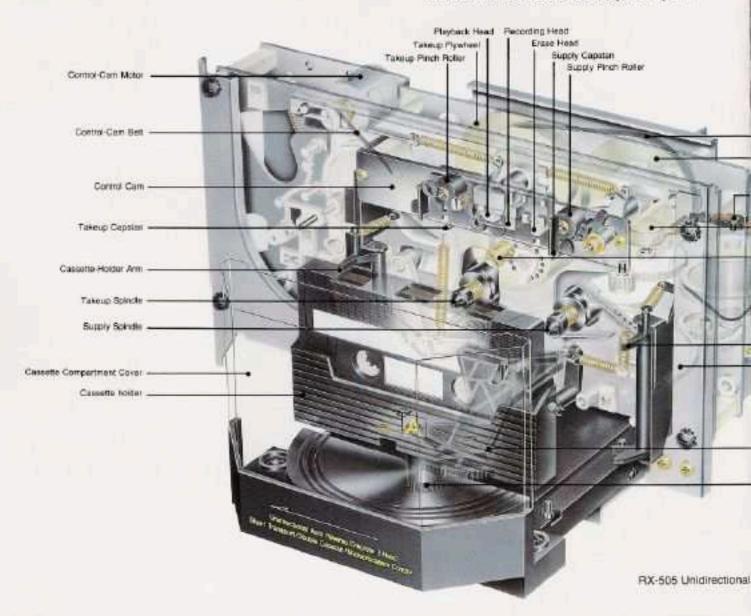


Figure 6 RX-505 Flutter Analysis Propercy: 3kHz Test Tape WowFlutter Meter: Megus MK-6i5 Spectrum Analysis: HP-958SA

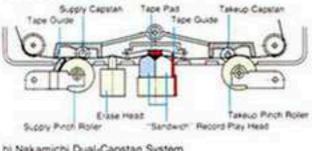
When both capstans have the same diameter and rotate at the same speed, they resonate and concentrate wow at specific frequencies. "Coherent" wow is much more audible than "random" wow, a fact ignored by a weighted-flutter specification. We have gone to extraordinary lengths to ensure optimum performance from the RX-505/RX-303's closed-loop transport.



#### The quintessential transport

After years of research, Nakamichi created the "Asymmetrical Dual-Capstan Diffused-Resonance Transport"—the only mechanism that eliminates coherent wow and exercises such precise control over the tape that neither pressure pad nor intercapstan guide are required. Figure 7 compares the RX-505/RX-303 transport with a conventional dual-capstan design.

a) Conventional Dual-Capstan System



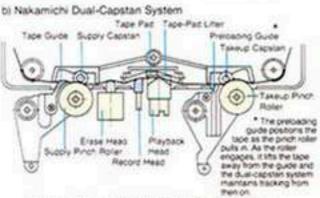
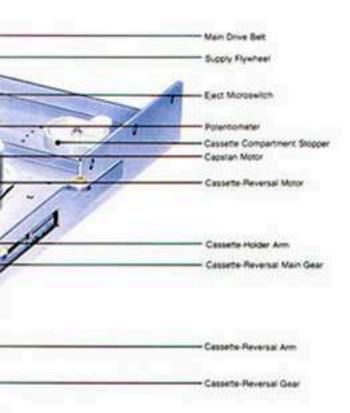


Figure 7 Tape Path In A Dual-Capstan System



Pressure pads are notoriously unreliable. They vary in size—which makes tape-tohead contact erratic—and, unless the pad is perfectly oriented in the cassette, it causes the tape to "skew" throwing off azimuth alignment.

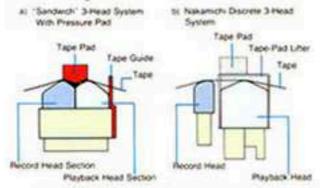


Figure 8 Closeup View Of Head Contact Area

The pressure pad and guide have audible effects too. As the tape scrapes by, it vibrates causing "scrape flutter" and "modulation noise"—two unspecified parameters that greatly affect sound clarity. Modulation noise varies with recording level so it's not suppressed by noise-reduction systems. In fact, the perceived quality of digital recording is due as much to the absence of modulation noise as to its inherent dynamic range. By removing both pressure pad and intercapstan guide, we've virtually eliminated scrape flutter and modulation noise and allowed the music to emerge with digitallike transparency.

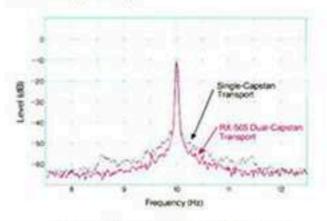


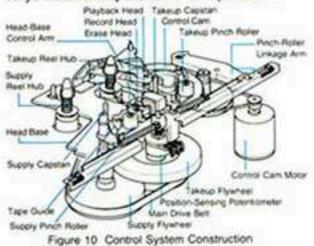
Figure 9 RX-505 Modulation-Noise Analysis 6q:70µs/Fieq:10kHz/Tape:ZX (Metal)

Anything that causes tape vibration creates high-frequency flutter and modulation noise. The tape pad and guide are primary sources but there are others: motors, solenoids, even external sources of vibration. To prevent these from influencing sound quality, the RX-505/RX-303 chassis is fabricated from materials chosen and treated to absorb vibration before it can affect tape motion.

To prevent common-mode resonance and coherent wow, the RX-505/RX-303 are "asymmetrically" designed; supply and takeup capstans are of different diameter and rotate at different rates so they don't resonate and concentrate wow at specific frequencies.

# The Nakamichi "Silent Mechanism"

Our Motor-Driven-Cam "Silent Mechanism" is justly famous. A microprocessor-controlled motor replaces the solenoids used in conventional decks. It turns only when changing functions so there's no vibration. The microprocessor adds intermediate steps as needed to prevent tape damage so you can switch between modes in complete safety. Pinch rollers engage the instant tape-to-head contact is made for quick stable start-up, and the motor brings the heads up to the tape quickly, then slows down and eases them into place as no solenoid can do. Head alignment stays accurate operation after operation!



The PLL Differential-Speed System

The flywheels are driven by a precision flat belt that filters motor-torque variations. Speed is controlled by a phase-locked-loop (PLL) servo for exceptional accuracy. Flywheel diameters are calculated to produce an unloaded takeup-capstan speed 0.2% faster than the supply capstan. This differential—controlled to within 0.05%—establishes a specific tension in the tape and maintains perfect tape-to-head contact without a pressure pad.

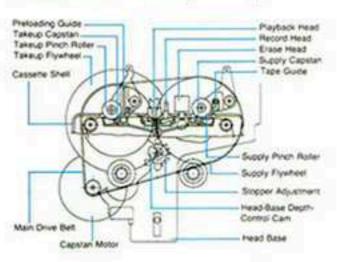


Figure 11 Top View Of Asymmetrical Dual-Capstan System



## Perfectly Matched Electronics

We design and manufacture heads, transport, and electronics, so we're in an unusual position to optimize quality. Our recording and playback amplifiers match our heads perfectly. Direct coupling ensures maximum signal transfer and eliminates distortion-causing capacitors. Each stage is powered by a bipolar supply for DC stability, and distortion is below 0.005%—equal to the finest component amplifiers. We confirm each design not only by electrical tests but by extensive listening.

- Non-Differential Playback Amplifier:
- The differential amplifier used in many decks has 3 dB more noise than a well designed non-differential preamp. We've developed an elegantly simple non-differential circuit that provides high stability and extraordinarily low noise.
- Dolby-C NR has excellent noise-reduction properties and is free of "breathing." but, unless the deck is near perfect. Dolby NR's full potential won't be realized. Proper decoding requires high signal-to-noise, low distortion, and flat response to begin with. In a very real sense, it is the remarkable basic performance of the RX-505/RX-303 that allow them to work so well with Dolby NR.



## Useful Features Make Auto-Reverse Recording Unusually Convenient

#### Auto Fade

tions before the tape runs out. When AUTO FADE is on during auto-reverse recording, a 2-second fade automatically begins about 20 seconds before the end of Side A. The tape reverses, and an auto fade-in begins Side B. About 20 seconds before the end of Side B, the recording fades out. In playback, AUTO FADE reverses the tape at the same point it did when the recording was made for an exceptionally smooth transition.

· Auto Rec Standby makes set-up a onetouch operation. One press of AUTO REC STANDBY rewinds the tape to the beginning of the side, fast forwards through the leader, records a 6-second blank "header," resets the tape counter, and leaves the deck in the Rec-Standby mode. To start over, hit STOP and AUTO REC STANDBY. and the deck repeats the set-up procedure. If you're almost finished recording Side A and wish to begin the next selection on Side B. two taps on AUTO REC STANDBY fast forwards to the end of Side A. reverses the cassette, skips through the leader, records a blank, resets the counter, and leaves the deck in Rec Standby.

#### Auto Skip

the side and reverses when it finds a 40-second playback blank. After reversal, the transport skips over the leader, and resumes playback.

- Dual-Speed Master Fader creates professional fades at a touch. Press lightly on UP or DOWN for a 2-second fade; press and hold for a 1-second fade.
- Auto Rec Pause (RX-505) monitors recording and, after a 45-second blank, stops recording, rewinds to within 15 seconds of the last recorded segment, and leaves the deck in Rec Standby. Unattended disc recording has never been so convenient!
- Program Seek (RX-505) fast forwards to the beginning of the next program (or rewinds to the start of the current one) and reinitiates playback. A double press skips ahead (or back) two programs.
- Dual-Speed Cueing (RX-505) enables you to monitor the tape at 1/3 or 1/6 normal fast-wind speed and "rock" between FF and REW to find the exact point you want.
- Punch-In Recording (RX-505) allows you to switch instantly from PLAY to RECORD to facilitate tight editing.







#### RX-505/RX-303 Feature Comparison Chart

FEATURE	RX-505	RX-30
Unidirectional Auto Reverse (UDAR) Mechanism Eliminates bidirectional azimuth error		
Discrete Three-Head System Guarantees flat response to 20 kHz	(8)	
Asymmetrical Dual-Capstan Transport Eliminates need for pressure pad and guide		
Low-Distortion DC Amplifiers Matched to heads for optimum performance	187	
Auto Fade Fades out recording 20 seconds before end		
Auto Rec Standby Automates recording setup	*	
Auto Rec Pause Stops recording at end of program		
Program Seek Finds next program in either direction		
Dual-Speed Cueing Facilitates tight editing	(10)	
Dual-Speed Master Fader Creates 2- or 1-second fades at a touch		
Direct Operation Loads tape and initiates desired function		
SKIP (Defeatable) At end of program, fast winds and reverses		191
Rec Mute Creates interprogram blanks		
Punch-In Recording Permits direct access from play to record	*	
Memory Stop/Play Fast winds to counter zero and stops/plays		
Timer Record/Play Unattended operation via accessory timer		
Dolby B/C Type NR Noise-free recordings without side effects	16	
MPX Filter (Defeatable) Removes 19-kHz FM-stereo pilot		
Subsonic Filter (Defeatable) Prevents distortion from warped records		
Bias Tune Adjusts bias to accommodate a variety of tape		*
3-Position Tape Selector Accommodates ferric, chrome, and metal tape	100	- 10
2-Position Equalization Switch Permits use of 120- and 70- μs equalization		
Independent L/R Record Level Controls Set recording level and channel balance		
Output Level Control Sets line and headphone level	(0)	
4-Digit LED Tape Counter Reads from "-999" to "9999"		*
-40 - +10 dB LED Peak Level Meters Accurately indicate recording level		
Optional Remote Control (RM-15) Controls main transport functions remotely	78	(0)

- · Specifications and appearance subject to change for further improvement without notice.
- Noise Reduction System manufactured under license from Dolby Laboratories
- Licensing Corporation.
   The word "DOLBY" and the Double-D Symbol are trademarks of Dolby Laboratories. Licensing Corporation.

#### RX-505/RX-303 Specifications

Track Configuration		4 tracks: 2-channel stereo (auto-reverse recording and playback)	
Heads		3 (erase head $\times$ 1, record head $\times$ 1, playback head $\times$ 1) 2 (erase head $\times$ 1, r/p head $\times$ 1)	
		PLL servo motor (capstan drive) × 1, DC motor (reel drive) × 1 DC motor (cam operation) × 1 DC motor (cassette reversal) × 1	
Power Source		100, 120, 120/220-240, 220 or 240V AC; 50/60 Hz (according to country of sale)	
Power Consumption		.33 W max.	
Tape Speed		1-7/8 ips (4.8 cm/sec) ±0.5%	
Wow and Flutter		Less than ± 0.08% WTD Peak Less than 0.04% WTD RMS	
Frequency Response _ (-20 dB recording level)		20 Hz-20,000 Hz ±3 dB 20 Hz-20,000 Hz	
Signal-to-Noise (A-WTD re 3% THD at 400Hz) (70 µs. ZX tape)		Dolby-C NR: Better than 70 dB Dolby-B NR: Better than 64 dB Dolby-C NR: Better than 68 dB Dolby-B NR: Better than 62 dB	
Total Harmonic		Less than 0.9% (ZX tape) Less than 1.0% (SX, EXII tape) Less than 1.0% (ZX, EXII tape) Less than 1.2% (SX tape)	
Erasure	-	Better than 60 dB (100 Hz, 0 dB)	
Separation		Better than 36 dB (1 kHz, 0 dB)	
Crosstalk		Better than 60 dB (1 kHz, 0 dB)	
Bias Frequency		105 kHz	
Fast-Wind Time		Approx. 60 seconds (C-60)	
Input (Line)		50mV, 70kohms	
Output (Line)		1.0 V (400 Hz, 0 dB, output control max.) 2.2 k ohms	
(Headphone)		12 mW (400 Hz, 0 dB, output control max.) 8 ohms	
		450 (W) × 144 (H) × 300 (D) millimeters 17 - 3/4(W) × 5 - 11/16(H) × 11 - 13/16(D) inches	
Approximate Weight		10 kg: 22 lb 1 oz	



Tapes ZX Metalloy Cassette Tape (70 µs, metal bias) ZX C-60 ZX C-90

SX II Super Ferricobalt Tape (70 µs. CrO<sub>2</sub> bias) SX II C-60 SX II C-90

SX Ferricobalt Cassette Tape (70 µs. CrOr. bias) SX C-60 SX C-90

EXII Ferricrystal Cassette Tape (120 µs. normal bias) EXII C-60 EXII C-90

EX Ferrioxide Cassette Tape (120 µs. normal blas) EX C-60 EX C-90



RM-15 Remote Control



DM-10 Head Demagnetizer



SP-7 Stereo Headphones